Series















**Mobile Fume Extraction Filter Systems** 

# Why Fume Extraction?

Many work environments today, including soldering, adhesives, welding and laser applications, create particles and gases that can be harmful to the work place and the environment. Most people thought that the move to leadfree soldering would be more nature friendly. In reality leadfree soldering smoke emissions contain more breathable fine dust particles. More smaller particles are produced due to the higher working temperatures required and because more flux is used in the soldering process.

In many countries legal regulations governing clean air in the work place require that hazardous substances are removed from the air in order to avoid harmful effects on people and machines.

It is important to use the correct safety equipment to remove these hazardous substances. Fine particles are more dangerous to inhale than big particles as they get caught more easily and block the alveoli in the lungs.

To protect the operator it is important to use an extraction system that is able to separate these particles and gases and then re-circulates the cleaned air back into the work place. This saves energy and reduces energy costs.

- The smaller the particles are, the deeper they penetrate into the respiratory system
- The deeper the particles penetrate, the higher are the health risks
- The smallest particles travels via alveoli into the bloodstream

Fine dust accumulation in the human body

Fibres 10 µm
Pollen 10 µm

Pigments 5 µm

Fine dust filter F7 / M5

Wide band gas filter E 12

Gasfilter

Gasfilter

#### 90 minutes soldering with leadfree solder wire

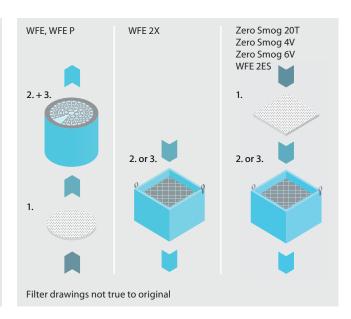




#### Pollution concentration

#### Increasing soldering temperature causes higher pollutant concentration of small particles! 600 Leadfree solder 340 °C 500 400 300 Leadfree solder 310 °C 200 100 Particle size in µm 0 2,5 0,1 0,5 12,5

#### Filter process



## Filter classes and recommended applications

#### 1. Fine dust filter

For standard applications with a small amount of flux and pollution gases with high solid content, Weller FT offers filter classes M 5 or F 7.

#### 2. Compact filter consisting of:

**EPA filter** 

Filter particles up to 0,3  $\mu m$ .

Weller\* FT offers EPA (Efficiency Particulate Air) filters of class E 12, medium filtration efficiency 99,5%.

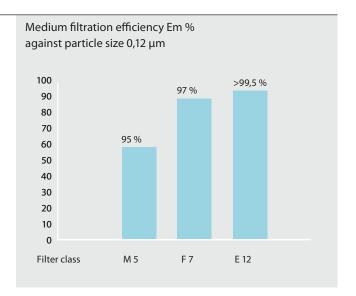
#### Wide band gas filter

Wide band gas filter

For cleaning harmful fumes and vapours. The Weller\* FT wide band gas filter consists of 50% active carbon and 50% Puratex. Harmful gases with a high molecular weight are cleaned by the active carbon. Puratex it suitable for absorbing gases of lower molecular weight. Because of its composition, Puratex is able to convert a large number of chemical pollutants by means of molecular modification into non-polluting gases.

#### 3. Gas filter (option)

The gas filter is used for extracting adhesive fumes and solvents. Experience has shown that filtering suspended particles is not so vital in this respect. The gas filter is filled with 50% active carbon and 50% Puratex. The EPA E 12 is omitted.







- Volume extraction with extraction arms
- Low underpressure
- High volume flow rate

For 1 extraction arm ø 60

- Volume flow rate  $= 50 - 80 \text{ [m}^3/\text{h]}$ - Underpressure = 300 - 700 [Pa]

For 6 extraction arms ø 60

- Volume flow rate  $= 300 - 480 \text{ [m}^3/\text{h]}$ - Underpressure = 300 - 700 [Pa]



Weller\* FT Easy-Click-60 connection elements for quick and easy installation for volume extraction



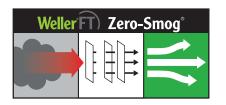
- The tube is positioned directly above the joint and collects any fumes produced.
- High underpressure
- Low volume flow rate

#### For 1 FE soldering iron

- Volume flow rate  $= 1 - 1.5 \text{ [m}^3/\text{h]}$ - Underpressure = 10.000 [Pa]

#### For 25 soldering irons

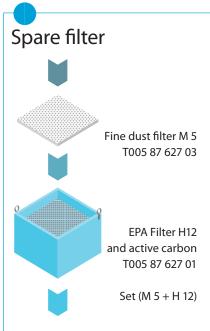
- Volume flow rate  $= 25 - 30 \text{ [m}^3/\text{h]}$ - Underpressure = 10.000 [Pa]



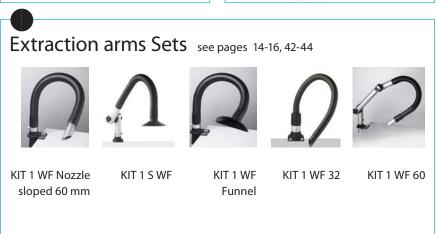
#### WFE 2ES



















# Zero Smog 4V





# Zero Smog 6V

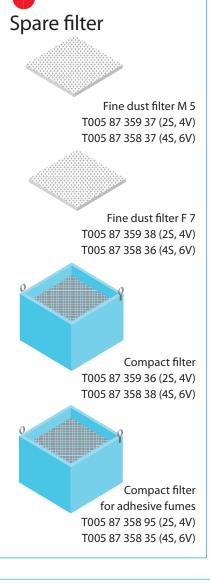




















Male adapter



T-piece with 2 male and 1 female adapter



Hose connector, angle



Hose connector, straight

# Volume Extraction

# Technical data





Dimensions L x B x H (mm):	320 x 320 x 395	
e Weight	9 kg	
Voltage	230V, 50Hz / 120 V, 60 Hz	
Sound level in 1m	55 dB (A)	
Electrical power	115 VA	
Max. vacuum	1800 Pa	
Max. capacity	180 m³/h	
Fine dust filter	Fine dust filter M 5	
Filter	EPA Filter E 12 and active carbon (*Set incl. filter M 5)	









Dimensions L x B x H (mm):	320 x 320 x 395	450 x 450 x 650
Weight	19 kg	40 kg
Voltage	230 V / 50 Hz (120 V / 60 Hz)	230 V / 50 Hz
Sound level in 1m	48 dB (A)	51 dB (A)
Electrical power	275 VA	460 VA

Weight	19 kg	40 kg
Voltage	230 V / 50 Hz (120 V / 60 Hz)	230 V / 50 Hz
Sound level in 1m	48 dB (A)	51 dB (A)
Electrical power	275 VA	460 VA
Max. vacuum	2700 Pa	2800 Pa
Max. capacity	230 m³/h	615 m³/h
Fine dust filter	Fine dust filter F 7	Fine dust filter F 7
Filter	Compact filter EPA filter E 12 (50% active carbon, 50% Puratex)	Compact filter EPA filter E 12 (50% active carbon, 50% Puratex)

# **Volume Extraction**



- Low maintenance
- Flexible
- Quick and easy installation
- For different applications

For applications where volume extraction is more suitable, e.g. solder baths, hot air soldering, micro solders and gluing work, Weller offers the mobile systems Zero Smog 4V and Zero Smog 6V. The units purify the air upto 8 workplaces. A wide range of accessory is available for each system.+





■ Constant flow control (CFC)
■ Efficiency test via USB port

■ Acoustical and optical filter alarm

#### Zero Smog 4V

■ For upto 4 workplaces

Order-no. T005 36 606 99

Model Zero Smog 4V Description

Mobile fume extraction unit 230 V / 50 Hz, for volume extraction with built in turbine

Scope of supply:

Fume extraction unit 230 V / 50 Hz

Filter (EPA filter E 12 and wide band gas filter 50% active carbon / 50% Puratex)

Fine dust filter F 7





■ Constant flow control (CFC)
■ Efficiency test via USB port

Acoustical and optical filter alarm

#### Zero Smog 4V

- Includes adhesive fume filter
- For upto 4 workplaces

Order-no. T005 36 616 99 Model Zero Smog 4V Description

Mobile fume extraction unit 230 V / 50 Hz for volume extraction with built in turbine with adhesive fume filter

Scope of supply:

Fume extraction unit 230 V / 50 Hz

Filter for adhesive fumes (wide band gas filter

50% active carbon / 50% Puratex)

Fine dust filter F 7





# Zero Smog 4V Kit 1 sloped nozzle

- For upto 4 workplaces
- Set with 1 Extraction arm and Sloped nozzle



Order-no.	Model	Description
T005 36 636 99	Zero Smog 4V	Mobile fume extraction kit 230 V / 50 Hz
	Kit 1	for 1 workplace - upgrading to 4 workplaces
	sloped nozzle	possible with further accessories
Scope of supply:		
T005 36 606 99	Zero Smog 4V	Fume extraction unit 230 V / 50 Hz
		Compact filter (EPA filter E 12 and wide band gas
		filter 50% active carbon / 50% Puratex)
		Fine dust filter F 7
T005 36 572 99		Kit 1 WF Sloped 60 for volume extraction
		(50% Active carbon , 50% Puratex)
Consists of:		
T005 36 578 99		Extraction arm
T005 36 577 99		Sloped nozzle
T005 36 574 99	WFV 60	Stop valve incl. bench mounting brackets
T005 36 575 99		Bench mounting bracket
T005 36 576 99		Extraction hose

# Zero Smog 4V Kit 2 sloped nozzle

- For upto 4 workplaces
- Set with 2 Extraction arms and Sloped nozzle



Order-no.	Model	Description
T005 36 656 99	Zero Smog 4V	Mobile fume extraction kit 230 V / 50 Hz
	Kit 2	for 2 workplaces - upgrading to 4 workplaces
	sloped nozzle	possible with further accessories
Scope of supply:		
T005 36 606 99	Zero Smog 4V	Fume extraction unit 230 V / 50 Hz
		Compact filter (EPA filter E 12 and wide band gas
		filter 50% active carbon / 50% Puratex)
		Fine dust filter F 7
T005 36 572 99		KIT 1 WF Sloped 60 for volume extraction
Consists of:		
T005 36 578 99		Extraction arm
T005 36 577 99		Sloped nozzle
T005 36 574 99	WFV 60	Stop valve incl. bench mounting brackets
T005 36 575 99		Bench mounting bracket
T005 36 576 99		Extraction hose

# Zero Smog 4V Kit 1 Funnel nozzle

- For upto 4 workplaces
- Set with 1 Extraction arm and funnel nozzle



Order-no.	Model	Description
T005 36 626 99	Zero Smog 4V	Mobile fume extraction kit 230 V / 50 Hz
	Kit 1	for 1 workplace - upgrading to 4 workplaces
	Funnel nozzle	possible with further accessories
Scope of supply:		
T005 36 606 99	Zero Smog 4V	Fume extraction unit 230 V / 50 Hz
		Compact filter (EPA filter E 12 and wide band gas
		filter 50% active carbon / 50% Puratex)
		Fine dust filter F 7
T005 36 571 99		Kit 1 WF Funnel 60 for volume extraction
Consists of:		
T005 36 578 99		Extraction arm
T005 36 573 99		Funnel nozzle
T005 36 574 99	WFV 60	Stop valve incl. bench mounting brackets
T005 36 575 99		Bench mounting bracket
T005 36 576 99		Extraction hose

## Zero Smog 4V Kit 2 Funnel nozzle

- For upto 4 workplaces
- Set with 2 Extraction arm and funnel nozzle



Order-no.	Model	Description
T005 36 646 99	Zero Smog 4V	Mobile fume extraction kit 230 V / 50 Hz
	Kit 2	for 2 workplace - upgrading to 4 workplaces
	Funnel nozzle	possible with further accessories
Scope of supply:		
T005 36 606 99	Zero Smog 4V	Fume extraction unit 230 V / 50 Hz
		Compact filter (EPA filter E 12 and wide band gas
		filter 50% active carbon / 50% Puratex)
		Fine dust filter F 7
x T005 36 571 99		KIT 1 WF Funnel 60 for volume extraction
Consists of:		
x T005 36 578 99		Extraction arm
x T005 36 573 99		Funnel nozzle
x T005 36 574 99	WFV 60	Stop valve incl. bench mounting brackets
x T005 36 575 99		Bench mounting bracket
x T005 36 576 99		Extraction hose







- For max. 2 workplaces
- Set with 1 Extraction arm and Funnel nozzle
- Economy solution





Order-no. T005 36 516 89	Model WFE 2ES Set	Description  Mobile solution for volume extraction for max. 2 workplaces, quick and easy to install for 1 workplace
Scope of supply:		
T005 36 506 99	WFE 2ES	Fume extraction unit - Compact filter, consists of:
		EPA filter E 12, active carbonate foam,
		Fine dust filter M 5
T005 36 571 99		KIT 1 WF Funnel 60 for volume extraction
Consists of:		
T005 36 578 99		Extraction arm
T005 36 573 99		Funnel nozzle
T005 36 574 99	WFV 60	Stop valve incl. bench mounting brackets
T005 36 575 99		Bench mounting bracket
T005 36 576 99		Extraction hose



- For max. 2 workplaces
- Economy solution

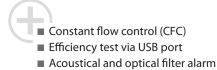




Order-no.	Model	Description	
T005 36 506 99	WFE 2ES	Fume extraction unit 230 V with EPA filter E 12 active filter, fine dust filter M 5	
T005 36 506 70	WFE 2ES	WFE 2ES with wide band gas filter	







# NEW COLOUR

# Zero Smog 6V

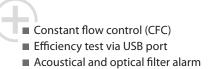
- For upto 6 workplaces
- 1 connection included
- Further connections must be ordered separately

Order-no.	Model	Description
T005 36 666 99	Zero Smog 6V	Mobile fume extraction unit 230 V / 50 Hz,
		for volume extraction with built in turbine
Scope of supply:		
		Fume extraction unit 230 V / 50 Hz
T005 87 358 38		Compact filter, consists of EPA filter E 12 and wide
		band gas filter (50% Active carbon, 50% Puratex)

Fine dust filter F 7



T005 87 358 37



# Zero Smog 6V

- Fume extraction with adhesive fume filter
- For upto 6 workplaces
- 1 connection included
- Further connections must be ordered separately

<b>NEW COLOUR</b>
from January 2014

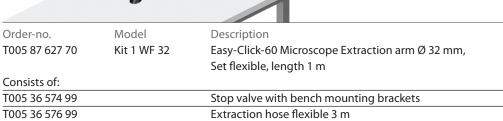
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Order-no.	Model	Description
T005 36 676 99	Zero Smog 6V	Mobile fume extraction unit 230 V / 50 Hz,
		for volume extraction with built in turbine and adhesive fume filter
Scope of supply:		
		Fume extraction unit 230 V / 50 Hz
T005 87 358 35		Compact filter for adhesive fumes
		(wide band gas filter 50% active carbon / 50% Puratex)
T005 87 358 37		Fine dust filter F 7

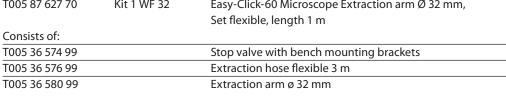
# Accessoires Volume Extraction: Extraction Arm Sets



#### Easy Click 60 Kit 1 WF 32

- Microscope extraction arm
- With sloped nozzle





#### Easy Click 60 Kit 1 WF Funnel

■ With funnel



T005 36 571 99	Kit 1 WF	Easy-Click-60 Extraction arm with funnel, width 230 mm, height 100 mm, Set flexible, Ø 60 mm, length 1 m
Consists of:		
T005 36 574 99		Stop valve with bench mounting brackets
T005 36 576 99		Extraction hose flexible 3 m
T005 36 578 99		Extraction arm ø 60 mm
T005 36 573 99		Funnel nozzle



#### Easy Click 60 Kit 1 WF Nozzle

■ With sloped nozzle

Order-no.	Model	Description
T005 36 572 99	Kit 1 WF	Easy-Click-60 Extraction arm with sloped nozzle,
		60 mm, length 1 m
Consists of:		
T005 36 574 99		Stop valve with bench mounting brackets
T005 36 576 99		Extraction hose flexible 3 m
T005 36 578 99		Extraction arm ø 60 mm
T005 36 577 99		Sloped nozzle





- With sloped nozzle
- With 2 joint arms

Order-no.	Model	Description
T005 36 579 99	Kit 1S WF sloped nozzle	Easy-Click-60 2 joint aluminium arm with sloped nozzle, length 1,5 m
Consists of:		
T005 36 598 99		2 joint arms
T005 36 575 99		Bench mounting brackets
T005 36 576 99		Extraction hose flexible 3 m
		Extraction arm ø 60 mm, 0,7 m
T005 36 577 99		Sloped nozzle



# Easy Click 60 Kit 1S WF Funnel

- With funnel nozzle
- With 1 joint arms

Order-no.	Model	Description
T005 87 627 63	Kit 1S WF funnel nozzle	Easy-Click-60 Extraction arm with funnel nozzle with stop valve, length 1,20 m
Consists of:		
T005 87 627 47		1 joint arm with stop valve and bench
		mounting brackets
T005 36 576 99		Extraction hose flexible 3 m
		Extraction arm ø 60 mm, 0,7 m
T005 36 573 99		Funnel nozzle

# Accessories Volume Extraction: Extraction Arms

#### Easy Click 60 WF 32

■ Ø 32 mm



Order-no. T005 36 580 99

Description

ESD microscope extraction arm, flexible, Ø 32 mm

# Easy Click 60 Joint extraction arm

■ With single pivot arm



Order-no. T005 87 627 47



Description Aluminium stativ extraction arm ESD safe.

# Easy Click 60 Joint extraction arm

■ With dual pivot arm



Order-no. T005 36 598 99



Aluminium stativ extraction arm, ESD safe







#### **Exhaust hood**

Order-no. T005 87 358 45 Description

Exhaust hood, 200 x 100 mm (7.87 x 3.93 in), recommended for use with hot air soldering operations uses extraction hose 60. Metal black.

#### Remote control





Order-no. 1 T005 87 359 09

2 T005 36 593 99

Description For WFE 2S, WFE 4S, Zero Smog 4V,

WFE 20D, Zero Smog 20T

For WFE 2X

#### RS 232 Interface cable



Order-no. T005 31 191 99

Interface cable RS 232, 2 m (78.74 in) for remote

control or monitoring by PC (type 1:1)

(T005 87 359 09)

Order-no. T005 87 627 24 Description

Adapter Remote control Zero Smog 4V

Order-no. T005 87 647 10

Description Cable WX

# **Accessories Volume Extraction**

#### **Exhaust connector**

change to silver grey colour in Q1 2014

■ For Zero Smog 6V

Order-no. T005 87 358 40 Description Exhaust connector DN 100 for Zero Smog 6V and WFE 4S

#### **Exhaust connector**

■ For Zero Smog 4V Zero Smog 6V

Order-no. T005 87 359 15 Description Exhaust connector DN 75 for WFE 2S, Zero Smog 4V, Zero Smog 6V

# Accessories Installation Volume Extraction

# Extension hose 60 Sold by metre



Order-no. T005 87 620 36

Description Extension hose, heavy construction, sold by metre (max. length 15 m)

# Hose connection 60 mm



Order-no. T005 87 627 68

Description
Hase connection 60 mm for

Hose connection 60 mm for flexible hose, sold by the metre T005 87 620 36.

# Easy Click 60 Female adapter



Order-no. T005 87 627 72

Description

Female adapter for installation e.g. stop valve on fume extraction units

# Easy Click 60 Male adapter



Order-no. T005 87 627 55 Description

Male adapter for hose extension, Ø 60 mm









Description

Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box





Order-no. T005 87 627 69

Order-no.

T005 87 627 67

Description

Hose connector, angle 90° for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box

# Easy Click 60 WFV 60 Stop valve



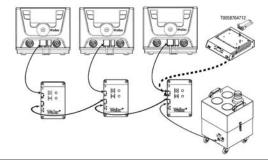
Order-no. T005 36 574 99

WFV 60 Stop valve incl. bench mounting brackets

## Easy Click 60 WFV 60 A



Order-no. T005 87 627 46



Description WFV 60 A Stop valve 230 V

Easy Click 60 WFV 60 Stop valve



Order-no. T005 87 627 65 Description

WFV 60 Stop valve for extraction arm

Easy Click 60 **Butterfly valve** Spare



Order-no. T005 87 628 08

Butterfly valve for WFV 60 stop valve

# Accessories Installation Volume Extraction

# Easy Click 60 T-piece



Order-no. T005 87 627 66

Description
T-piece with 2 male connections and
1 female connection

# Easy Click 60 End Cap



Order-no. T005 87 627 74

Description
End Cap 60 mm click connections

# Hose adapter ø 50 mm



Order-no. T005 87 627 53 Description
Easy-Click hose adapter for WFE 2ES
– with Silicon O-Ring, Ø 50 mm

# Bench mounting brackets



Order-no. T005 36 575 99

Description
Bench mounting brackets (2 clamp)









Order-no. T005 87 627 71

Description Adapter ø 75 mm for Easy-Click 60

Adapter 40/60



Order-no. T005 87 627 50

Description 40/60 Adapter for Easy Click 60 Extraction arms on 50 mm WFEMP50 power socket

Hose clamp 50 – 70 mm



Order-no. T005 87 358 79

Description Hose clamps 50 - 70 mm, 2 pieces, for securing extraction hose 50 mm

# **Accessories Fume Extraction**

#### Fine dust filter M 5

- For WFE 2S, Zero Smog 4V
- 10 pieces



Order-no. T005 87 359 37 Description

Fine dust filter for WFE 2S, Zero Smog 4V

#### Fine dust filter F 7

- For WFE 2S, Zero Smog 4V
- 10 pieces



Order-no. T005 87 359 38 Description

Fine dust filter for WFE 2S, Zero Smog 4V

#### Compact filter

■ For WFE 2S, Zero Smog 4V



Order-no. T005 87 359 36 Description

Compact filter for WFE 2S, Zero Smog 4V, EPA filter E 12 EN 1822 and 50% active carbon, 50% Puratex

#### Wide band gas filter

- For WFE 2S, Zero Smog 4V
- From October 2013 supplied in cardboard housing



Order-no. T005 87 358 95

Description

Compact filter for adhesive fume, wide band gas filter (50% active carbon, 50% Puratex)

#### Filterset E 12

■ For WFE 2ES, WFE 2CS



Order-no. T005 87 627 01

Filterset E 12 with 10 Prefilter M 5, EPA Filter E 12, wide band gas filter active carbon)

(10%





# Fume Extraction (

#### Fine dust filter M 5

- For WFE 2ES / CS
- 10 pieces



Order-no. T005 87 627 03 Description
Fine dust filter M 5

# Compact filter

■ For WFE 2X



Order-no. T005 36 590 99 Description EPA Filter E 12, wide band gas filter (50% active carbon / 50% Puratex)

# Pocket filter F 7 for WFE 2X

■ For Pre filter box WFE 2X

Order-no. T005 87 627 58 Description

Pocket filter for Pre filter box for WFE 2X

#### Pocket filter F 7

■ For WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V



Order-no. T005 87 358 60 Description
Pocket filter F 7.

For applications with a high fine dust rate.

#### Filtring ash

- For Pre filter box
- For WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V



Order-no. T005 87 359 24

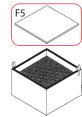
Description

Filtering fine dust for sticky particles (e.g. large quantities of liquid flux)

# **Accessories Fume Extraction**

#### Fine dust filter M 5

- For Zero Smog 20T / WFE 20D and Zero Smog 6V / WFE 4S
- 10 pieces



Order-no. T005 87 358 37 Description
Fine dust filter M 5

#### Fine dust filter F 7

- For Zero Smog 20T / WFE 20D and Zero Smog 6V / WFE 4S
- 10 pieces



Order-no. T005 87 358 36 Description
Fine dust filter F 7

# Compact filter

■ For Zero Smog 20T / WFE 20D and Zero Smog 6V / WFE 4S



Order-no. T005 87 358 38 Description
Compact filter
EPA filter E 12, wide band gas filter
(50% active carbon, 50% Puratex)

#### Adhesive fume filter

- For Zero Smog 6V / WFE 4S
- For adhesive fumes



Order-no. T005 87 358 35 Description
Compact filter for adhesive fumes,
wide band gas filter
(50% active carbon, 50% Puratex)



# Pipe System 75 Volume Extraction

Volume extraction systems require a large volume of air to be extracted and the level of vacuum is of lesser importance. This means that a relatively large diameter pipe system is required. If the pipe diameter was too small the flow resistance would increase and extraction capacity reduced. The pipe system 75 allows installations up to 30 m with the WFE 4S uses in a stand alone system. The pipe sections are designed to stick together and have internal sealing bushes. \*PEHD = Polyethylen high density, PE = Polyethylen.





Order-no. T005 87 358 70

87 358 70

PEHD black

Description

Pipe 2 m, with seal at one end, plastic,

# Right angle pipe 90°



Order-no. T005 87 358 69 Description

Right angle pipe, 90°, 0,2 m, with seal at one end,

plastic, PEHD black

# T-piece 2 x 90°



Order-no.

T005 87 358 71

Description

T-piece, 2 x 90°, 0,5 m, with 3 seals, plastic,

PEHD black

#### **End seal**



Order-no.

T005 87 358 55

Description

End seal, PE, transparent

## Pipe clamps



Order-no. T005 87 358 64 Description

Pipe clamps, PE, grey

#### Adapter



Order-no.

T005 87 358 63

Description

Adapter PEHD pipe system 75 to pipe system 50,

T005 87 358 56

with seals 2 seals

Adapter PEHD pipe system 75 to pipe system 50,

without seals



#### **WFE**





#### WFE P

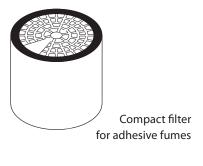




Compressed air cleaning filter



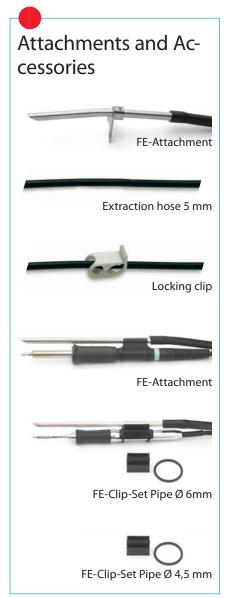
Compact filter

















T-piece 2 x 90°, 0,5 m

Branch 2 x 45°, 0,3 m

Double socket



End seal









# Zero Smog 20T







WX Adapter for Zero Smog 20T T005 87 627 24

with remote control Connection cable T005 87 647 10





#### **Accessories**



Extraction hose 40, 1 m complete with 2 connecting elements



Extraction hose 40, sold by metre



Connetion element





Extension hose 5,0 m, DN 17



Connection nipple DN 17 + Nut G 3/8" for connection nipple



Adapter DN 17 for connection extension hose 17 with 5 mm hose of FE iron



Connection nipple for 5 mm hose of FE iron for direct connection to pipe system



Compact filter

Fine dust filter F 7

# Tip Extraction

The Weller FT Zero Smog Systems put an end to air pollution caused by soldering, adhesives and laser work. In all of these applications fumes or fine particles are released into the work place atmosphere which are hazardous to the staff exposed to them. The Weller Zero Smog Systems' combination of pumps, electronic controls and filters removes this hazard.

#### **Tip Extraction**

Weller FT FE soldering irons have an integral smoke tube mounted in the handle. It is positioned directly above the joint during the soldering process to collect any fumes generated. Fume extraction irons can be connected to Weller Zero Smog Systems WFE and WFE P bench mounted units driving up to 2 irons or Zero Smog 20T mobile unit driving up to 20 irons. Fume extraction attachments can be retro fitted to non fume extraction Weller soldering irons.



#### WFE P

- For 2 soldering irons
- Compressed air operated





Order-no. Mo T005 36 402 99 WI

Model WFE change to silver grey colour in Q1 2014

Description

Portable fume extraction unit for tip suction, compressed air operation

#### Scope of supply:

Fume extraction unit

Compressed air cleaning filter

Compact filter (EPA filter E 12 and wide band gas filter 50% active carbon / 50% Puratex)

Fine dust filter F 7



WFE P

- For 2 soldering irons
- With built in pump



Order-no. T005 36 386 99 Model WFE P change to silver grey colour in Q1 2014

Description

Portable fume extraction unit for tip suction with built in pump (do not use for 24 h continuous operation)

Scope of supply:

Fume extraction unit 230 V / 50 Hz

Compact filter (EPA filter E 12 and wide band gas filter 50% active carbon / 50% Puratex)

Fine dust filter F 7







# Zero Smog 20T

■ For 20 soldering irons



Order-no. Model T005 36 706 99 Zero Smog 20T Description

Fume extraction unit 230 V / 50 Hz, for tip suction with built in turbine

Scope of supply:

Fume extraction unit 230 V / 50 Hz Compact filter (EPA filter E12 and wide band gas filter 50% active carbon / 50% Puratex)

Fine dust filter F 7

Specifications Zero Smog 20T

,		
Dimensions L x B x H	450 x 450 x 695 mm	
Weight	45 kg	
Mains supply voltage	T005 36 706 99: 230 V / 50 Hz	
	T005 36 702 99: 120 V / 60 Hz	
Electrical power rating	530 VA	
Fuse	T 3, 15 A	
Maximum vacuum	10.000 Pa	
Maximum quantity supplied	100 m³/h	
Noise emission level	51 dB(A)	
Pre filter Stage 1	Pre filter mat class F7	
Combined filter Stage 2,3	Combined E12 high efficiency submicron filter	
	(99.95 % particle separation upto 0.12 $\mu$ m) and wide	
	band gas filter (50 % activated carbon, 50 % Puratex)	
RS232 port	All system functions can be operated and remotely	
	monitored via the RS232 port.	
USB port	The USB port can be used to load firmware updates,	
	run efficiency tests and log data. Do not leave the USB	
	medium inserted for longer than 2 minutes. After this	
	time expires, the USB module will switch off	
	automatically.	

# Accessories Tip Extraction



#### FE 75 Set

Order-no.	Model	Description
T005 33 151 99	FE 75 Set	FE-Soldering iron Set 80 W / 24 V

#### Scope of supply:

2 cop c 0. 3 c.pp.).		
T005 29 166 99	FE 75	FE-Soldering iron 80 W / 24 V with soldering tip LT B
T005 15 020 99	KH 20	Safety rest
T005 87 447 28		Funnel for FE 75
T005 25 409 99		Cleaning brush for FE tube



#### FE 80

Order-no.	Model	Description
T005 26 162 99	FE 80	FE-Soldering iron 80 W / 24 V

#### Scope of supply:

	FE 80	FE-Soldering iron 80 W / 24 V with soldering tip HT B
T005 87 337 59		Funnel for FE 80
T005 25 409 99		Cleaning brush for FE tube

Please order related safety rest KH 20 separately!

# Accessories for FE-soldering irons



# Safety rest KH 20

Order-no.	Description
T005 15 020 99	KH 20 Safety rest

# Locking clip



Order-no. Description

T005 36 352 99 Locking clip for extraction hose

#### Extraction hose



Order-no. Description
T005 25 410 00 Extraction hose (spare), by metre, 5 mm







A range of FE attachments is available to fit to Weller soldering and desoldering irons to convert standard products to fume extraction versions. The attachments are supplied with all necessary fittings and hoses. The performance of the retro fitted tools is not affected.



Order-no. Description

T005 25 125 99 FE-attachment for LR 21, LR 82, TCPS, W 61, W 101,

WP 200, WXP 200, WSP 150

T005 28 126 99 FE-attachment for WSF 80D5/D8 for AKS safety rest

T005 13 125 99 FE-attachment for DS 22, DS 80 and DSX 80 desoldering iron

#### Universal FE attachments

For Weller soldering irons WP 80, WSP 80, WMP, WMRP, MLR 21 or soldering irons with handle diameter Ø 10-13 mm. Clip will be fasten with an O-ring to the soldering iron.



Order-no. Description

T005 29 186 99 FE-attachment with tube Ø 6 mm

for WSP 80, WP 80, MLR 21, WMP, WP 120

T005 29 214 99 FE-attachment with tube, Ø 6 mm

for WP 65 and WP 120



T005 29 185 99 FE-attachment with tube Ø 4,5 mm, for WMRP and WSP 80,

WP 80, MLR 21, MLR 80, WMP, for fine soldering applications



T005 87 448 75 FE-Clip-Set for FE-attachment, tube Ø 4,5 mm
T005 87 448 76 FE-Clip-Set for FE-attachment, tube Ø 6.0 mm

005 87 448 76 FE-Clip-Set for FE-attachment, tube Ø 6,0 mm





T005 87 657 98 FE-Add-on kit, attachment tube Ø 6 mm WXP 120 T005 87 657 99 FE-Add-on kit, attachment tube Ø 6 mm WXP 65

# Safety rest WDH 50

■ With Stop+Go function



Order-no. T005 15 156 99 Model WDH 50 Description

Safety rest with Stop+Go function for WMRP iron with FE-attachment

# Accessories Tip Extraction

# Compressed air cleaning filter

■ For WFE and WFE P



Order-no. T005 87 357 57 Description

Compressed air cleaning filter (active carbon)

## Compact filter

■ For WFE, WFE P / FT 12



Order-no. T005 36 410 99 Description

Compact filter (EPA filter E 12 and wide band gas filter 50% active carbon / 50% Puratex)

# Compact filter

- For adhesive fumes
- For WFE and WFE P



Order-no. T005 36 407 99 Description

Compact filter (EPA filter E 12 and wide band gas filter 100% active carbon

#### Fine dust filter F 7

- For WFE, WFE P / FT12 / FT12PF
- 3 pieces



Order-no. T005 36 421 99 Description
Fine dust filter F7

# Compact filter

 $\blacksquare$  For Zero Smog 20T / WFE 20D



Order-no. T005 87 358 38

Compact filter (EPA filter E 12 and wide band gas filter 50% active carbon / 50% Puratex)







#### Fine dust filter M 5



■ 10 pieces



Order-no. T005 87 358 37 Description

Fine dust filter M 5 for Zero Smog 20T / WFD 20D

#### Fine dust filter F 7

- ForZero Smog 20T / WFE 20D
- 10 pieces



Order-no. T005 87 358 36 Description

Fine dust filter F 7 for Zero Smog 20T / WFD 20D

#### Pipe System 50

Tip extraction systems demand a high value and constant level of vacuum across the installation, the volume of air extracted is of lesser importance. To achieve this it is necessary to use a pipe system with Zero Smog 20T small diameter. The Weller FT pipe system 50 allows extraction installations of up to 200 m when used with the WFE 20D unit in a stand alone system. The pipe sections are designed to stick together and have internal sealing bushes. In a central system, the FE irons are connected directly to the fume extraction units.

\*PEHD = Polyethylen high density

#### Pipe 50, 2 m



Order-no. T005 36 323 99 Description

Pipe 2 m, with seal at one end, plastic, PEHD black

### Right angle pipe 50, 90°



Order-no.

Description

T005 36 322 99 Right angle pipe 90°, 0,2 m, with seal at one end, PEHD black

#### T-piece 50 2 x 90°



Order-no.

T005 36 344 99 T-piece 2 x 90°, 0,5 m, with 3 seals, plastic, PEHD black

#### Branch 50 2 x 45°



Order-no.

Description

T005 36 321 99 Branch 2 x 45°, 0,3 m, with 2 seals, plastic, PEHD black

# Accessories Tip Extraction

# Pipe clamps 50



Order-no. T005 36 329 99 Description

Pipe clamps for 50 pipe system, grey

#### End seal 50



Order-no. T005 36 324 99 Description

End seal, PE, transparent

#### Double socket 50



Order-no.

Description

T005 36 319 99 Double socket for pipe system 50, PEHD black

#### Extraction hose 40



Order-no. T005 36 316 99 Description

Extraction hose 40, 1 m, Ø 40 mm, complete with 2 connecting elements

#### Extraction hose 40



Order-no. T005 36 414 00 Description

Extraction hose 40, Ø 40 mm,

without connecting elements, sold by metre





#### Connection element 40-50



Order-no. T005 36 415 99

Description

Connection element 40-50





Order-no. T005 36 326 99

Description

Extension hose DN 17, 5 m



Order-no.

Description

Connection nipple for extraction hose 5 mm (T005 25 410 00) T005 36 338 99

End cap



T005 87 350 50

Description

End cap for connection nipple (T005 36 338 99)

Adapter



Order-no.

Description

T005 36 343 99 Adapter for connection extension hose 17 with 5 mm

extraction hose (T005 36 326 99), 5 mm

Connection nipple



Nut G 3/8"

Order-no. Description

T005 87 358 65 Connection nipple on extension hose DN 17 (T005 36 326 99)

Order-no.

Description

T005 87 358 66 Nut G 3/8" for connection nipple (T005 87 358 99), 3 pieces

Connection adapter



Order-no.

Description

Connection adapter for Zero Smog 20 T T005 87 628 10

## Safety Rests with Stop+Go function for FE Irons with WFE or WFE P

The Weller safety rests with Stop+Go function are recommended accessories for FE irons using the WFE or WFE P extraction units. A fibre optic sensor switches the extraction unit on when the FE iron is removed from the safety rest and when the FE iron is replaced in the safety rest, after a short delay to gather the fumes from any solder on the tip it switches the unit off. This reduces running costs.









Order-no. T005 15 086 99

Model KHP

Description

Basic unit pneumatic (for WFE) safety rest with Stop+Go function with fibre optic sensor for FE 75 and FE 80



**KHE** 

Order-no. T005 15 076 99

Model KHE

Description

Basic unit electric (for WFE P) safety rest with Stop+Go function with fibre optic sensor for FE 75 and FE 80



KHE/P

Order-no. T005 15 080 99

Model KHE/P

Description

Second safety rest with fibre optic sensor for extending to 2 workplaces



**KHP 81** 

Orde	r-n	0.	
T005	15	168	99

Model KHP 81

Description

Basic unit electric (for WFE) safety rest with Stop+Go function with fibre optic sensor for WSP 80, WP 80, WP 120







**KHE 81** 

Order-no. T005 15 167 99

Model **KHE 81** 

Description

Basic unit electric (for WFE P) safety rest with Stop+Go function for soldering irons WSP 80, WP 80, WP 120 with fibre optic sensor



KHE / KHP 81

Order-no. T005 15 161 72 Model WDH 10T OPTO Description

Second safety rest for KHE / KHP with fibre optic sensor for extending to 2 workplaces



KH<sub>6</sub>

Order-no. T005 15 006 99 Model KH 6

Description

Safety rest for FE 75, FE 80



**WDH 30** 

Order-no. T005 15 152 99 Model WDH 30

Safety rest for FE 75, FE 80 and LR 21, LR 82 and TCPS with FE attachment

### High airflow systems **MG-Series**

# MG140

Cost effective fume extraction system for up to two work stations.

The filter system is equipped with an effective 3-stage filter; an inbuilt pre filter, a HEPA class particle filter H13 and a deep bed gas filter.

Can be equipped with a special filter suitable for different applications.







### Technical data

Max suction capacity, m <sup>3</sup> /h	100
Blower capacity, m³/h	140
Sound level dB(A) at 1 m	< 44
Height, mm	640
Width, mm	340
Depth, mm	340
Weight, kg	18



Art. number	Description
145-1000-ESD	MG140 Filter system
145-1002-ESD	MG140 Filter system Cleanroom - NEW -



# MG100

MG100 is a filter system with connection for one or two extraction arms.

Suitable applications are soldering, gluing, solvents etc. Can be equipped with a special filter suitable for different applications.







### Technical data

Max suction capacity, m <sup>3</sup> /h	100
Blower capacity, m <sup>3</sup> /h	140
Sound level dB(A) at 1 m	< 48
Height, mm	640
Width, mm	460
Depth, mm	210
Weight, kg	15



Art. number	Description
100-1000-ESD	MG100 Filter system



# MP140 Kit

MP140 is a small, mobile filter system designed with filter alarm.

MP140 Kit 3 is a complete kit for two workstations. Is delivered with a set for table mounting and two flexible arms with N nozzles.

### Technical data

Max suction capacity, m <sup>3</sup> /h	100
Blower capacity, m <sup>3</sup> /h	140
Sound level dB(A) at 1 m	< 54
Height, mm	440
Width, mm	420
Depth, mm	200
Weight, kg	8



Art. number	Description
140-1000-ESD	MP140 Filter system
140-1013-ESD	MP140 Kit 3





# Accessories

Art. number	Description
PF-1000	Pre filter MG100, MP140
700-3043-ESD	Y-connection with quick connections
700-3057	Remote control, MG-units, version 2
700-3058	Remote control MG-units, IR, version 2
800-5001	Connection hose aluminium coated Ø 100 mm, by meter (max length 6 m/pc)
800-5011-ESD	Connection hose aluminium coated Ø 160 mm, by meter (max length 6 m/pc)
800-5002	Reduction 100/63 mm incl. quick connection
800-5004	Reduction 80/63 mm incl. quick connection
800-5012	Reduction 160/100 mm
700-3070	MG communication

Art. number	Description	
780-3001-ESD	Table mounting set for MG100, MP140	

# Spare parts

Art. number	Description
300-5008	Power supply MG100S, MP140
300-5010	Power supply MG75/MG95

Art. number	Description
700-3040-ESD 700-3041-ESD 700-3051-ESD 700-3053-ESD	Connection hose Ø 65 mm incl. quick connections, length 1 000 mm Connection hose Ø 65 mm incl. quick connections, length 2 000 mm Connection hose Ø 65 mm incl. quick connections, length 3 000 mm Connection hose Ø 65 mm incl. quick connections, length 5 000 mm

# Extraction arms 3446

Diameter, mm	Arm Ø 60
Measure/arm part, mm	230 / 700
Total measure, mm	930



Art. number	Description
FT-3446	Extraction arm with air valve and ball point tablet bracket



# Extraction arms 3417

Diameter, mm	Arm Ø 60
Measure/arm part, mm	350 / 475 / 230 / 500
Total measure, mm	1555



Art. number	Description
FT-3417	Extraction arm with two joints, horizontal link, table bracket, with air valve.



# Extraction arms 3413

Diameter, mm	Arm Ø 60
	Nozzle Ø 50
Measure/arm part, mm	350 / 475 / 230 / 105-235
Total measure, mm	1160-1290



Art. number	Description
3413	Extraction arm with two joints, horizontal link, table bracket, P nozzle, with air valve.



# Extraction arms 3470

Diameter, mm	Arm Ø 60
Measure/arm part, mm	350 / 230 / 700
Total measure, mm	1280



Art. number	Description
FT-3470	Extraction arm with one joint, wall from top and air valve.



# Extraction arm 3475

Diameter, mm	Arm Ø 60
Measure/arm part, mm	350 / 475 / 475 / 230 /105-235
Total measure, mm	1635-1765



Art. number	Description
FT-3475	Extraction arm with three joints, horizontal link, table bracket, P nozzle and air nozzle.



# Flexible hose/arm



Art. number	Description
0F05	Flexible, adjustable arm 500 mm incl. connection (female) in both ends.
0F07	Flexible, adjustable arm 700 mm incl. connection (female) in both ends.
0F10	Flexible, adjustable arm 1000 mm incl. connection (female) in both ends.
0F15	Flexible, adjustable arm 1500 mm incl. connection (female) in both ends.
0F20	Flexible, adjustable arm 2000 mm incl. connection (female) in both ends.



# Extraction arms 4401

Diameter, mm	Arm Ø 60
	End part Ø 32
Measure/arm part, mm	350 / 230 / 700
Total measure, mm	1280



Art. number	Description
FT-4402	Extraction arm with one joint, table bracket, two Easy Click Connectors and air valve.



# Flexibel hose / arm Ø 32 mm



Art. number	Description
3-0F05	Flexible, adjustable arm 500 mm incl. connection (female) in one end.
3-0F07	Flexible, adjustable arm 700 mm incl. connection (female in one end.
3-0F15	Flexible, adjustable arm 1500 mm incl. connection (female) in one end.



# Extraction arms Nozzles

# ALFA

Width, mm	225
Height, mm	100
Connection	Quick connection Ø 60



Art. number	Description
ALFA	Plastic nozzle, ESD, black, fits extraction arm with flexible hose*.



# **ALFA-T**

Width, mm	225
Height, mm	100
Connection	Quick connection Ø 60

Art. number	Description
ALFA-T	Plastic nozzle, fits extraction arm with flexible hose*.



### N

Diameter, mm	50
Length, mm	130
Connection	Quick connection Ø 60



Art. number	Description
FT-N	Metal tube nozzle, short, ESD, fits extraction arm with flexible hose part*.



### N 32

Diameter, mm	31
Length, mm	100
Connection	only 32 arm



Art. number	Description
T0058762834	Metal tube nozzle, sloped, ESD, for 32 mm flex arms.



# NS

Width, mm	190
Height, mm	100
Connection	Quick connection Ø 60



Art. number	Description	
FT-NS	Metal tube nozzle, short with grid, ESD,	
	fits extraction arm with flexible hose*.	



<sup>\*</sup> to be mounted on an extraction arm without flexible hose, adapter Z is needed. See Extraction arms - accessories.



Diameter, mm	190
Length, mm	100
Connection	Quick connection Ø 60



Art. number	Description
FT-U	Black nozzle, ESD, fits extraction arm with flexible hose*.



### NI

Diameter, mm	60
Length, mm	130
Connection	Quick connection Ø 60



Art. number	Description	
FT-NL	Metal tube nozzle, short, ESD, fits extraction arm without flexible hose.	



### Р

Diameter, mm	50
Length, mm	300



Art. number	Description	
FT-PP	Metal tube nozzle, short, ESD, fits extraction arm without flexible hose.	



 $<sup>^{\</sup>star}$  to be mounted on an extraction arm without flexible hose, adapter Z is needed. See Extraction arms - accessories.

# Accessories

Art. number	Description	
Z	Adapter, ESD	
700-3026	Cleaning brush for MG extraction arms	
700-3056	Net for nozzles (5 pcs) incl. 1 springblade	

# FT12

Filter unit with two inlets for two soldering irons. High vacuum system driven by compressed air.

The main filter has an integrated particle filter (HEPA) and gas- and dust filter for best function and easy filter exchange.

### Technical data

Max suction capacity, I/m	20-50
Sound level dB(A) at 1 m	< 37
Height, mm	200
Diameter, mm	120
Weight, kg	1,5



Art. number	Description
112-0000-ESD	FT12 Filter system



change to silver grey colour in Q1 2014

# Clip-on kits

Clip-on kits consists of: 1 clip, 1 spot suction nozzle, 2 m hose, 5 pcs e-clips and 1 cleaning brush.

Note! Soldering iron is NOT included.

We offer you clip-on kits for most models of soldering irons.

Art. number	Description
001-0043-ESD	Clip-on kit universal (model 3). For soldering irons from ERSA, Hakko, Weller, Metcal etc.
001-1044-ESD	Clip-on kit universal (model 4).
001-0051-ESD	Clip-on kit ERSA Micro tool
001-0093	Clip-on kit Weller WSP80/MLR21 MT1500, Hakko 907/912

# Accessories

Art. number	Description
010-2825-ESD	Spot suction nozzle for clip-on kit Metcal/Universal 1 Length: 200 mm Diameter: 5,0 / 4,6 mm
010-2827-ESD	Spot suction nozzle for clip-on kit ERSA Micro tool Lenght: 140 mm Diameter: 5,0 / 4,6 mm
010-2828-ESD	Spot suction nozzle clip-on kit Filtronic universal 2 & 3 Length: 220 mm Diameter: 5,0 / 4,6 mm
010-2833-ESD	Spot suction nozzle for clip-on kit Pace PS80/SP2A Length: 220 mm Diameter: 4,5 / 3,9 mm
010-2834-ESD	Spot suction nozzle for clip-on kit Weller WSP80/MLR21/MT1500, Hakko 907/912 Length: 180 mm Diameter: 6,3 / 5,4 mm
001-0001 001-0014 010-1038 010-1041 010-1042 010-1044 010-1045 010-9901-ESD 010-9902-ESD	E-clips, 6/8 mm E-clips, 4/6 mm On/off-tap for FT-units Conductive silicone hose Ø 7/4,5 mm, by meter Conductive silicone hose Ø 8/5 mm, by meter Hose clip 3-11 mm Hose clip 5-14 mm Cleaning brush 4 mm Cleaning brush 5 mm

# Spare parts & Accessories

Art. number	Description	
300-2000	Throttle valve FT12	
300-2001	Hose set FT- and FE-series	
300-2002	Ejector for FT12	
300-2005	Silencer FT (model 3)	
212-5002-ESD	Rebuild kit to FT12-PF	

# CBC-A

The air curtain cabinet CBC-A has a unique ventilation concept that separates the operator from the process by a dual air curtain system, giving unlimited accessibility on the workbench. It stands directly on the workbench and is easily connected to FT mobile filter system or to central ventilation.

# Condition (F)

### Technical data

Height, int/ext, mm	525/625
Width, int/ext, mm	1 120/1 275
Depth, int/ext, mm	580/760
Weight, kg	53
Sound level, dB(A) at 1 m	< 49



Art. number	Description
CBC-A-112-G02-G65-I2	Model CBC-A-112, ESD-safe. Cabinet supplied with a sheet top cover with one $\emptyset$ 160 mm connection (G02), sheet backside panel (G65) and tube lightning (2 x 39 W), 230 V (I2).
CBC-A-112-G04-G65-I2	Model CBC-A-112, ESD-safe. Cabinet supplied with a sheet top cover with 4 Easy Click connections to fit 2 x MG100S (G04), sheet backside panel(G65) and tube lightning (2 x 39 W), 230 V (I2).

# Accessories and spare parts

Art. number	Description
G65	Backpanel in sheet 1160 x 600 x 1,25 mm, ESD-safe
G02 G04	Topcover in sheet 1160 x 580 x 1,25 mm with one $\emptyset$ 160 mm connection, ESD-safe Topcover, same as G02 but with 4 Easy Click connections, ESD-safe
I2 F02 300-6001	Lighting appliance with flourescent tube lighting (2 x 39W), 230V Tube lightning 39 W, (4 pcs) (suitable for CBC-A wsith lightning I2) Power supply CBC-A

# CBC-R

CBC-R, mobile cleanroom, provides a mobile clean air zone for sensitive production processes. The CBC-R can easily be placed in any working area without any fixed installations.

Work area inside the cabinet has easy access and is protected by a unique air curtain to prevent dust and particles entering the cabinet.

### Technical data

Height, int/ext, mm	525/893
Width, int/ext, mm	1 120/1 275
Depth, int/ext, mm	600/760
Weight, kg	90
Sound level, dB(A) at 1 m	< 55





Art. number	Description
CBC-R-G65-T1-S2	CBC-R, micro cleanroom, sheet backside panel (G65), 230 V, ESD-safe

# Accessoaries

Art. number	Description
F02 G65	Tube lightning 39 W, (4 pcs) Backpanel in sheet metal 1160 x 600 x 1,25 mm, ESD-safe

# Replacement filters

### MG140

Art. number	Description
145-2000-ESD	Micro/gas filter MG140, Standard
145-2002-ESD	Micro/gas filter MG140, Cleanroom
145-2003-ESD	Micro/gas filter MG140, MEK
145-2012-ESD	Micro/gas filter MG140, Solvents/VOC

### MG100

Art. number	Description
100-2000-ESD	Micro/gas filter MG100 and WFE 2x, Standard
100-2003-ESD	Micro/gas filter MG100 and WFE 2x, MEK
100-2006-ESD	Micro/gas filter MG100 and WFE 2x, Ammonia
100-2012-ESD	Micro/gas filter MG100 and WFE 2x, Solvents/VOC

### MG200

200-2000-ESD	Micro/gas filter MG200, Standard, (2 pcs)	
200-2002-ESD	Micro/gas filter MG200, Cleanroom, (2 pcs)	
200-2003-ESD	Micro/gas filter MG200, MEK, (2 pcs)	
200-2006-ESD	Micro/gas filter MG200, Ammonia, (2 pcs)	
200-2012-ESD	Micro/gas filter MG200, Solvents/VOC, (2 pcs)	

### MG400

Art. number	Description
450-2000-ESD 450-2002-ESD 450-2003-ESD 450-2006-ESD 450-2012-ESD	Micro/gas filter MG400, Standard, (4 pcs) Micro/gas filter MG400, Cleanroom, (4 pcs) Micro/gas filter MG400, MEK, (4 pcs) Micro/gas filter MG400, Ammonia, (4 pcs) Micro/gas filter MG400, Solvents/VOC, (4 pcs)

### Pre filters MG-series

Art. number	Description
PF-1000	Pre filter for MG100 and WFE 2x. Is delivered with brackets and 2 m connection hose
PF-1200	Pre filter for MG75/MG95/WFE 2x. (Brackets and 2 m connection hose) -TO BE DISCONTINUED -
500-4000	Pre filter bags (5 pcs) for MG100, MG75, MG95 and MP140 and WFE 2x
145-4000	Pre filter MG140 (2 pcs)
200-4000	Pre filter MG200 (1 pcs)
450-2000	Pre filter MG400 (2 pcs)

# **Replacement filters** for all filter systems in our assortment

### **MP140**

Art. number	Description	
140-2000-ESD	Micro particle filter MP140	

### Pre filter for MP140

Art. number	Description
PF-1000 500-4000	Pre filter MP140. Is delivered with brackets and 2 m connection hose Pre filter bags (5 pcs)

### FT12

Art. number	Description	
210-0323-ESD	Top filter FT12	
T0053641099	Main filter FT12	
T0053642199	Filter discs FT12 (3 pcs)	
210-0310	Top filter FT12 (model 93)	

### FT12-PF

Art. number	Description
T0053642199	Pre filter cassette FT12-PF (3 pcs)
212-5001-ESD	Main filter FT12-PF

### FE4000

1 = 1000		
Art. number	Description	
T0053642199 T0053641099	Filter discs FE4000 (3 pcs) Main filter FE4000	

### FC800

Art. number	Description	
T0058735837 T0058735838	Pre filter FC800 (10 pcs) Replacement filter FC800	

### CBC-R

Art. number	Description
F01	Replacement filter CBC-R

# **Replacement filters** for discontinued filter systems

### **MG75**

Art. number	Description
750-2000-ESD 750-2002-ESD 750-2003-ESD 750-2006-ESD	Micro/gas filter MG75, Standard Micro/gas filter MG75, Cleanroom Micro/gas filter MG75, MEK Micro/gas filter MG75, Ammonia
750-2012-ESD	Micro/gas filter MG75, Solvents/VOC

### **MG95**

Art. number	Description
950-2000-ESD	Micro/gas filter MG95, Standard
950-2002-ESD	Micro/gas filter MG95, Cleanroom
950-2003-ESD	Micro/gas filter MG95, MEK
950-2006-ESD	Micro/gas filter MG95, Ammonia
950-2012-ESD	Micro/gas filter MG95, Solvents/VOC

### FE3000

Art. number	Description
T0053642199	Filter discs FE3000 (pink, 10 pcs)
212-4012	Main filter FE3000

### BT100

Art. number	Description
500-2100	Replacement filter BT100
5000-4000 Pro filters MC series	Pre filter bag, BT100 (5 pcs)

### Pre filters MG-series

Art. number	Description
750-4100	Replacement filter for pre filter MG75/MG95 (5 pcs)
MG70	Replacement fixer for pre-fixer moro/moro (5 pes)

Art. number	Description
700-2000	Micro filter for MG70
700-2001	Gas filter for MG70

### MG80S (same as for MG100S)

Art. number	Description
100-2000-ESD	Micro/gas filter MG80S, Standard
100-2003-ESD	Micro/gas filter MG80S, MEK
100-2006-ESD	Micro/gas filter MG80S, Ammonia
100-2012-ESD	Micro/gas filter MG80S, Solvents/VOC

### **MG350S**

Art. number	Description
800-2000	Micro filter MG350S
800-2001	Gas filter MG350S, Standard
800-2003	Gas filter MG350S, MEK
800-2006	Gas filter MG350S, Ammonia

### BT75

Art. number	Description
500-2000	Main filter BT75
500-4000	Pre filter BT75 (5 pcs)

### FT1

Art. number	Description
210-0323-ESD 211-0011-ESD	Top filter, FT1 Main filter FT1
210-0315	Filter discs FT1 (pink) for heavy soldering (10 pcs)

### FT11

Art. number	Description
T0053642199 210-0323-ESD T0053641099	Filter discs FT11 (10 pcs) Top filter FT11 Main filter FT11

### FT13

Art. number	Description	
210-0323-ESD 210-0310 213-0013-ESD T0053642199	Top filter FT13 Top filter FT13 (model 93) Main filter FT13 Filter discs FT13 (10 pcs)	

### FT Electric

Art. number	Description
212-3012	Main filter FT Electric
210-0313	Filter discs (pink) for heavy soldering (10 pcs)
911-2000	Replacement filter pre filter 911

### FC15-M / FC50-M

Art. number	Description
252-2000	Replacement filter



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