

TARANTULA Automatic Dispensing System

Version 1.1, November 2017

Specifications

		TARANTULA
Process	Dispensing speed up to ¹⁾	Piezo Jet valve 145'000 dots/h
		Pneumatic Jet valve 77'000 dots/h
		Time/pressure valve 26'000 dots/h
		Archimedean screw valve 22'000 dots/h
		Volume dispenser valve 22'000 dots/h
Dispensing mode		dot, line, 3D, curve, interpolated curves on multiple layers ²⁾
Programmable z-stroke		80 mm (3.35")
Process height		± 18 mm (0.71") from zero height ³⁾
Number of processes		Up to 3x valves simultaneously
Accuracy	Linear encoder resolution (x,y)	0.2 µm
	Dispensing accuracy XY dots	± 40 µm (3σ) ⁴⁾
	Positioning accuracy Z axis	± 20 µm (3σ)
PCB	Min. PCB dimensions	50 x 50mm (2 x 2")
	Max. PCB dimensions	560 x 610 mm (22 x 24")
	PCB thickness	0.5 – 5.0 mm (0.02 - 0.2")
	PCB edge clearance	Top side 3.0 mm (0.11")
		Bottom side 5.0 mm (0.2")
	Max. Board weight	4 kg (8.8 lb)
	Conveyor height	SMEMA 940 – 965 mm
Clearance below PCB	40 mm (1.57")	

Machine Dimensions, Packaging and Supplies

Machine dimensions	Machine footprint without hood (L x W)	1380 x 1330 mm (54 x 52")
	Machine footprint with hood (L x W)	1557 x 1357 (61 x 53")
	Operating floor space (L x W)	2500 x 2200 mm (98 x 87")
	Machine height (without / with light tower)	1582 mm (62") / 1942 mm (76")
	Approx. machine weight	1670 kg (3680 lb)
	Approx. floor loading	910 kg/m ² (1.3 lb/sq.in)
	Packaging weight	80 kg (176 lb)
Supplies	Electrical	3 x 400 VAC/50Hz (or 3 x 208VAC/60Hz with optional transformer)
	Power consumption (peak)	3 kW
	Entry Fuse	16A / 400V
	Min. Wire cross section	1.5 mm ²
	Electrical connector	400V, CEE-16, 16A, 400V, 5P 3L+N+PE 6h, red color
	Compressed air	6 - 7 bar (87 - 102 psi), clean and filtered, dry, ISO 8573-1: class 3 (max. part diameter 5µm, dew point < -20°C, oil ≤ 1 mg/m ³)
	Air consumption	max. 60 NI/min (2.1 cfm)
Air connection	Push-in connector for outer hose Ø8 mm	
Environment	Performance temperature range / humidity	22 - 24°C / 50 - 70% RH
	Operational temperature range / humidity	15 - 30°C / 30 - 70% RH (non condensing)
	Noise level	max. 75 dB (A)



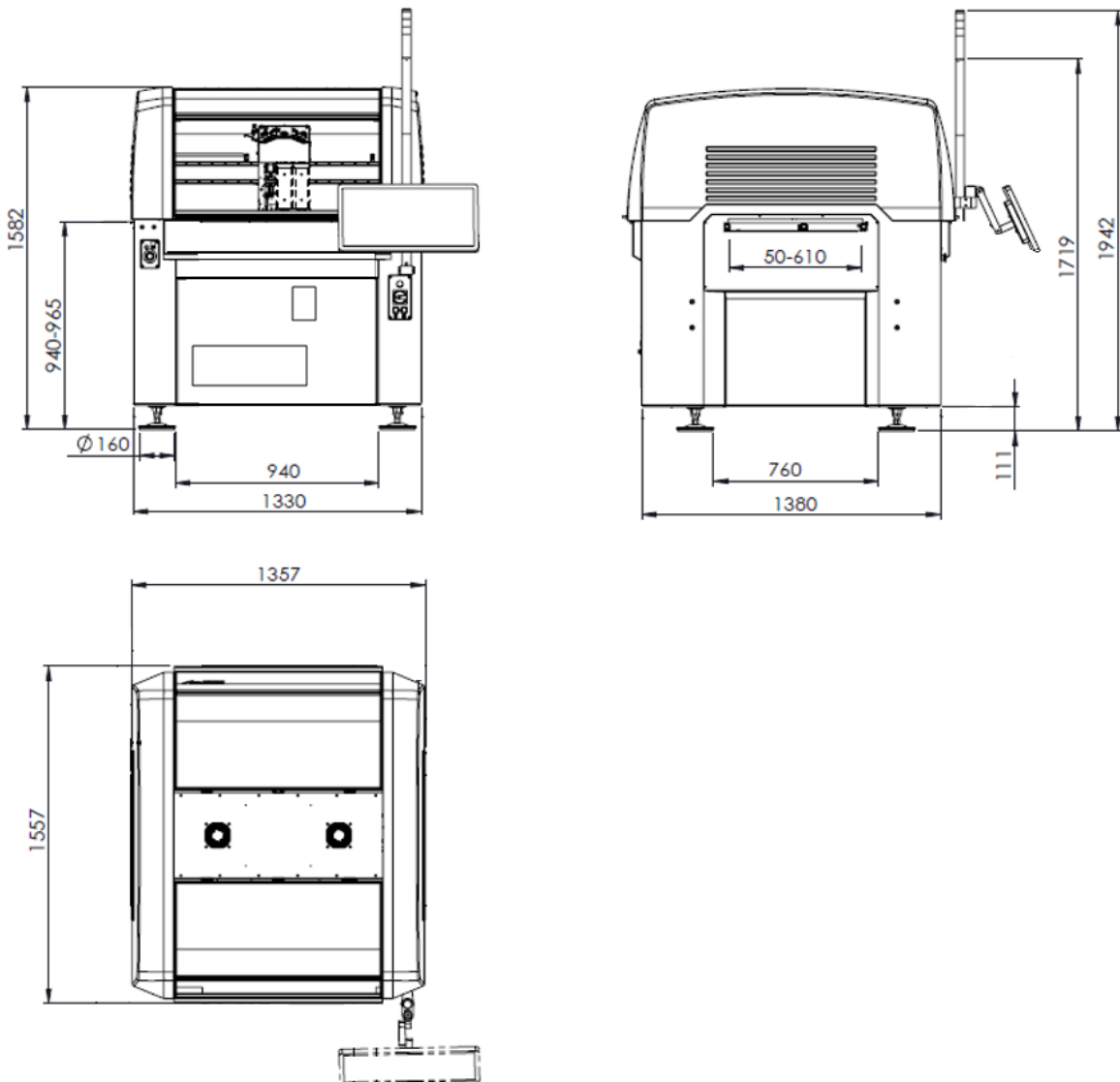
Configuration

		TARANTULA
Machine base	In Line type (Conveyor 3 stage, support pins, manual width adjust.)	●
	Dispensing basic kit (Dot plate, purge and z-height calibration station)	●
	Interior lighting LED	●
	Signal tower (3 color)	●
	Clean room compatible ISO7 (class 10'000)	●
PCB Handling	SMEMA interface	●
	Conveyor direction L/R, R/L, batch mode R/R, L/L	●
	Automatic width adjustment	○
	Conveyor extensions	○
	PCB inspection station on conveyor	○
Control and software	ePlace Dispensing software (En, De, Ru, Pl, Zh, Es, Cs, Ja)	●
	Machine PC with Windows 10 OS and 21.5" touch screen	●
	Technical support software	●
Alignment systems	Cognex Base Vision license (extended fiducial recognition)	●
Dispensing valves (Cartridge sizes)	Jet valve (5, 10, 30 cm ³)	○
	Pneumatic-Jet valve (5, 10 cm ³)	○
	Time/pressure valve (5, 10, 30 cm ³)	○
	Archimedean screw valve (5, 10, 30 cm ³)	○
	Volume Dispenser valve (10, 30, 50 cm ³)	○
	Cartridge level control	○
	Dispenser Needle Heating	○
	Dispensing options	Laser height measurement ⁵⁾
High precision scale (only for Jet valves)		○
Jet valve heating system (only for Piezo Jet valve)		○
Vacuum cleaning station for needles		○
Cartridge level control		○
Disp. Process Control Adjustment & Stabilization (PCAS)		○
Lifting table with heating or vacuum		○
Various (extract)	Second touch screen for machine backside	○
	Keyboard and mouse holder underneath monitor	○
	Basic User Level Management (software)	●
	Bad mark sensing with vision (software)	●
	Universal CAD conversion (software)	●
	Key Performance Indicator (KPI) (software)	○
	Barcode Reading over Top Camera (software)	○
	Disp. Process Control Adjustment & Stabilization (PCAS) (software)	○
	Full Traceability Package for medium and valves	○
	Calibration set Dispensing	●

● standard feature ○ optional feature ⊙ mandatory option, model to choose



Dimension Drawings



- 1) Conditions: Full speed, dot size 0.5mm, dot matrix 0.8 x 0.8 mm, 1000 x dots, fluid Loctite 3621, zero height level and within performance temperature / humidity range
- 2) All 2.5D/3D applications need to be checked and approved by Essemtec Applications Department
- 3) Other heights on request
- 4) Conditions: Full speed, dot size 1.0 mm, fluid Loctite 3621, zero height level and within performance temperature / humidity range
- 5) Mandatory option: Two laser models available, to choose depending on needed application

For more information ask for the TARANTULA System Description and Product Notes.

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